

IN-X Internal Coupling and Adaptors can be installed both horizontally or vertically, the installation process is the same in both cases.

= OENORM = DIN 4102 - 82 -



 Clean the internal surface of the pipe from any slurry or debris.



- Apply a small amount of VIPSeal Pipe lubricant to the IN-X rubber sleeve.
- Push the IN-X plug into the pipe until the plastic rim is flush against the pipe.



- Repeat the process on the connecting pipe.
- With the IN-X Plug/Connector installed to the pipe, push & twist onto pipe 1.
- **NB.** The above process is the same when installing adaptors, end caps, sockets, spigots or transitions, or any combination.









- NB when an internal/internal connection is required an infill ring is supplied to create a smooth internal flow between both connectors, this infill ring will not be used when connecting an internal plug to any other connections.
- A Safe Click connector can be placed over the tabs to create a tamper proof installation.
- For further technical information on the IN-X product range or to discuss installing the range contact our technical sales team on +44(0)800 334 5547 / sales@vipseal.co.uk or head to www. vipseal.co.uk/in-x